INSTALLATION INSTRUCTIONS FOR DYNOMAX KIT: 39468

2009-07 Chevrolet/GMC Silverado/Sierra 4.8L, 5.3L Ext.Cab, Standard Bed, Crew Cab, Short Bed - 143.5" WB, 2WD/4WD



2701 N. Dettman Rd. Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

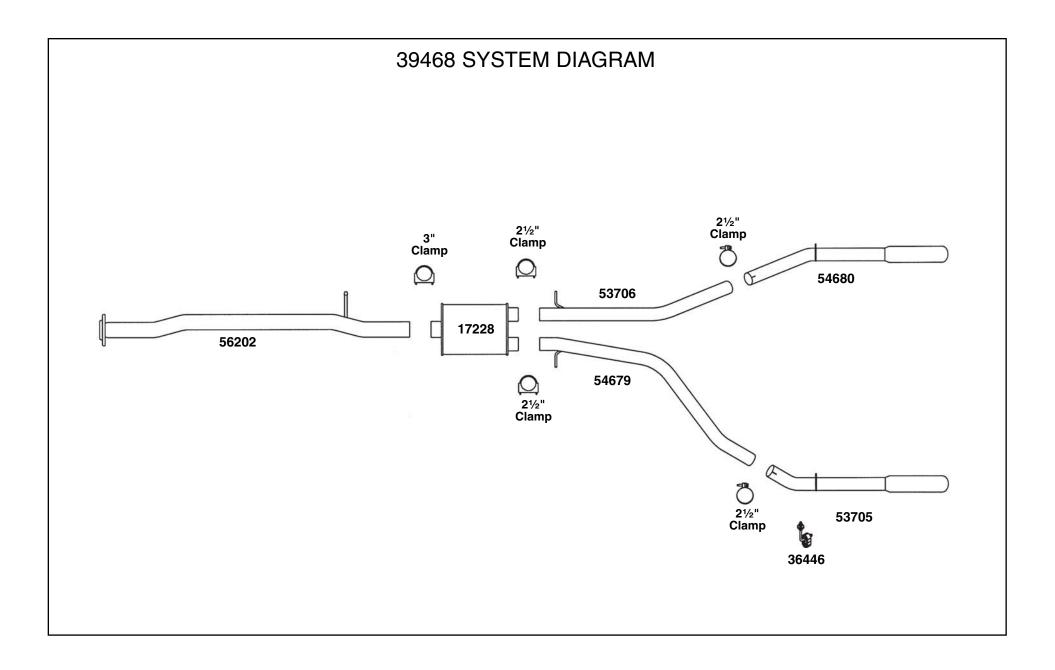
NOTE: Read all instructions before starting any work.

- 1. Remove the O.E. muffler/tail pipe welded assembly. Use WD40, or similar lubricant, to aid in removing the metal rod hangers from the the rubber isolators.
- 2. Install DynoMax front pipe **56202** to the outlet of the OE catalytic converter. Insert the rod hanger into the rubber isolator on the passenger side frame. Finger tighten the inlet flange fasteners.
- 3. Install DynoMax muffler **17228**. The muffler should lay flat when properly positioned. Slightly tighten the 3" muffler inlet clamp.
- Install DynoMax RH extension pipe 53706 and LH extension pipe 54679 into the muffler dual outlets. Position the pipe rod hangers into the OE rubber isolators. Reference the system diagram. Slightly tighten the 2¹/₂" clamps at the muffler outlet connections.
- 5. Slip a 21/2" band clamp onto the inlet end and install LH tail pipe **53705**. See system diagram.

- 6. Install hanger bracket **36466** into a hole in the driver's (LH) side frame. The rod hanger and rubber isolator should be positioned over the rod hanger welded to tail pipe 53705. Adjust the drop down length of the rod to match up with the rod hanger on the 53705 tail pipe. Tighten the rod hanger nut with the flat washer. Install the rubber isolator included in the kit onto the rod hanger.
- Slip a 2½" band clamp onto the inlet end and install RH tail pipe 54680 onto 53706. Insert the rod hanger into the OE rubber isolator on the passenger side. Do not tighten the band clamp at this time.
- 8. Beginning at the inlet end, position all components and tighten the clamps. Please see the system diagram on the back page of these instructions.

KIT CONTAINS:

(1) 17228 MUFFLER
(1) 56202 INT. PIPE
(1) 53706 PIPE
(1) 54680 PIPE
(1) 54679 PIPE
(1) 53705 PIPE
(1) 36446 HANGER KIT
(4) 2½" BAND CLAMPS
(1) 3" BAND CLAMP
(1) 709222 INSTRUCTION SHEET



Form: 709222 Revised 8/2010